



THE STATE OF THE ART IN

STEAM GENERATION





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CERTUSS Company History

WHO WE ARE

CERTUSS was established in 1957 in Krefeld, Germany, when Hans Joachim Schroder set himself the goal of manufacturing **reliable**, **low-noise**, **compact** Steam Generators. These Generators were designed to be easy to maintain and applicable for **continuous operation**. Today CERTUSS satisfies customers all around the globe assisted by sustainable, long-term partnerships. Trained and exclusive service partners in 35 countries are ready to assist you **anytime from everywhere**. We are market leaders with more than **60% market share** in Germany, offering high quality **"made in Germany"** products.

After the continuous growth over several decades in the European and Asian Markets, our next target was to establish ourselves in the North American market. CERTUSS America LP was founded in 2014 with its headquarters located in **Philadelphia**. We chose this location for various historical and strategic reasons. Krefeld and Philadelphia's history is entwined by 13 German families, the Original 13, who crossed the Atlantic in 1683 and chose "Germantown" as their new home. On top of that, Philadelphia provides a strategically advantageous infrastructure with a focus on "green economy" which fits our energy efficient products and mentality.

Our company's focus lies on a **clearly defined product line**, **systematic R&D** and a team of **highly trained professionals** enabling equipment production of the **highest standards** complying with ASME and UL regulations, as well as ISO 9001-2008 and PED.

CERTUSS offers Generators which require **little space** with capacities ranging from 5 BHP to 134 BHP and operating pressures of up to 420 psi. To complete the Generator system, we offer our **CVE**, **CERTUSS Verified Equipment**, modular Package Plant where all associated ancillary items are pre-piped, pre-wired and factory tested. All Generators are equipped with a **touchscreen** simplifying control and operation. The thermal efficiency of CERTUSS Steam Generators is above **87%***. We offer various fuel types, including LPG, natural gas, #2 oil or a dual fuel burner for natural gas and #2 oil for units above 33 BHP. Full spare parts support is provided for each Generator for up to 20 years after commissioning and we hold electronic documentation of every Generator manufactured over the past 30 years.

Why choose CERTUSS? For all our advantages at a glance, check with page 15.

"Our history is the cornerstone that supports our current success, continue growth and allows us to push



^{*} The amount of steam produced, in lbs/hr, when converting 212 °F water to 212 °F steam at 0 psig (atmospheric pressure)





WHO WE WORK WITH



CERTUSS Steam Generators are applicable in all industries.

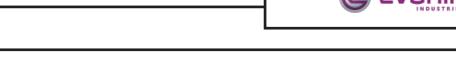
Here are some examples of the applications, from over 80 different sectors in which we have gathered experience.



Healthcare & Chemical Sector

- Hospitals
- **Pharmacies**
- Cosmetics
- Plastics
- ∠KVK | TECH | ✓ Chemical & Pharmaceutical industries
- Mineral oil processing









Automotive, **Construction & Engineering**

- Woodworking
- Heating
- Sanitation
- Ceramics & glass
- Cement production





Case studies from different sectors and applications are regularly updated on our website www.certussamerica.com. Check online, see the CERTUSS problem-solving capabilities.

Functionality

HOW IT WORKS

By using the **water tube boiler** principle, the CERTUSS technology for generating steam offers **maximum** safety, reliability and instant availability of high quality steam.

- The **touch screen control panel** simplifies operation and control of the generator. All configurations and settings of steam pressure are done here.
- The **pre-heated feed water** is delivered to the Generator at approx. 195 to 205 °F. The heat frees the oxygen from water and reduces the risk of oxygen corrosion.
- The **heat exchanger** coil is supplied with water through the feed water inlet. The change of phase from water to steam begins.
- The modulating, **integral burner** with the fastest response time, provides precise steam pressure control down to 1/4 psi.
- Insulation material is made obsolete by guiding the **combustion** air from the top of the Generator through an outer shell, and from there into an inner, secondary shell.
- The **combustion air intake & fan** draw in warm air through the triplex system to preheat the combustion air and keep the outer jacket cool.
- When the steam has been produced, it leaves the generator through the **steam outlet** and is then ready for use.
- 7 The **flue gas outlet** connects to the chimney with or without an economizer.
- 8 Sediment is flushed out through the **steam** generator coil blowdown valve.
- 9 The **safety relief valve** opens automatically to discharge excess steam when the pressure is too high.





Junior TC 80 - 400

The Junior TC series includes the small-sized Generators for customers who require low amounts of steam. All Junior TC Generators are equipped with an easy to use **touchscreen panel** that simplifies operation. They are our most space saving steam solutions. They can serve constant and fluctuating demands in steam, with steam available in **under 5 minutes**.

FEATURES

- Space saving
- Installation without foundation support
- Robust carbon steel construction
- Triplex air insulation eliminates the need for poured or blanket insulation, within the generator and preheats the combustion air
- Integrated, high turndown 1st stage burner reduces flue gas purge cycle frequency
- Noise and vibration reduction, anti-vibration mountings
- Economical fast energy transfer reducing radiation losses
- Thermal shock proof pressure vessel
- Replaceable evaporation section
- Fully automated operation
- Exemplary customer service and spare parts avail ability 24 / 7 / 365
- Fuel-to-steam Efficiency 87%* (without economizer)
- BMS compatibility with Modbus, BACnet etc.,
- 7" Touch Control (TC) screen



Specifications

- 1. Junior TC Steam Generator
- 2. CVE Feedwater Unit
- 3. Centrifugal Feedwater Pump
- 4. Water Volume Control Pump
- 5. Feed Water Tank
- 6. Blowdown Vessel
- 7. Chemical Dosing
- 8. Water Softening Plant
- 9. Brine Tank
- 10. Control Panel
- 11. Steam Separator
- 12. Water Filter

DA. Steam Connection

WA. Water Connection

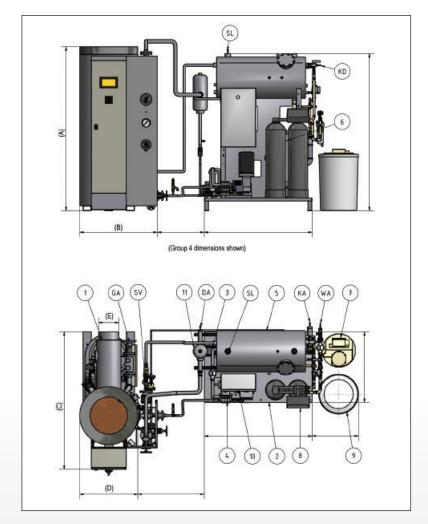
SL. Tank Vent (To Atmos)

SV. Safety Valve (To Atmos)

KA. Drain Connection

KD. Condensate Connection

BA. Fuel Connection



	Ratings			Pressures		Consumption			Dimensions (~ inch)						
Model Junior	Steam Capacity lbs/hr	Heating Capacity BHP	Output Gross MBtu/hr	Max. operating pressure psi	MAWP psi	#2 oil GPH	Natural gas CFH	Liquidgas LPG CFH	Height A	Width B	Depth C	Boiler Ø D	Flue gas pipe Ø E	Flue gas (center) F	Weight (~ lb)
80 120	185 277	5 8	179 268	80 – 420	150 – 460	1.51 2.27	205 307	78 120	59	28	48	20	7	41	705
150 200	346 462	10 13	336 448	80 – 420	150 – 460	2.83 3.78	385 512	148 198	69	29	54	22	8	44	926
250 300 350 400	577 692 808 923	17 20 23 27	560 672 784 896	80 – 420	150 – 460	4.70 5.65 6.60 7.53	643 770 900 1028	251 297 350 399	73	33	59	25	10	53	1146



Universal TC 500 - 2000

The Universal TC series is equipped to serve constant, as well as fluctuating, **high steam** demands making these Generators our most high performing solutions. Due to an extremely short heat up time, steam is available after **less than 5 minutes**. The touch screen control panel facilitates operation and gives a bundled overview of current pressures and configurations. Additionally the Generator can easily be operated remotely.

FEATURES

- Space Saving
- Installation without foundation support
- Robust carbon steel construction
- Triplex air insulation eliminates the need for poured or blanket insulation, within the generator and preheats the combustion air
- Integrated, high turndown 1st stage burner reduces flue gas purge cycle frequency
- Noise and vibration reduction, anti-vibration mountings
- Economical fast energy transfer reducing radiation losses
- Thermal shock proof pressure vessel
- Replaceable evaporation section
- Fully automatic operation
- Exemplary customer service and spare parts avail ability 24 / 7 / 365
- Fuel-to-steam Efficiency 87%* (without Economizer)
- Full modulation from 50% to 100% (NG, LPG)
- BMS compatibility with Modbus, BACnet etc.,
- 7" Touch Control (TC) screen



Specifications

- 1. Universal TC Steam Generator
- 2. CVE Feedwater Unit
- 3. Centrifugal Feedwater Pump
- 4. Water Volume Control Pump
- 5. Feed Water Tank
- 6. Blowdown Vessel
- 7. Chemical dosing
- 8. Water softening plant
- 9. Brine Tank
- 10. Control panel
- 11. Steam separator
- 12. Water filter

GA. Fuel

SV. Safety Valve

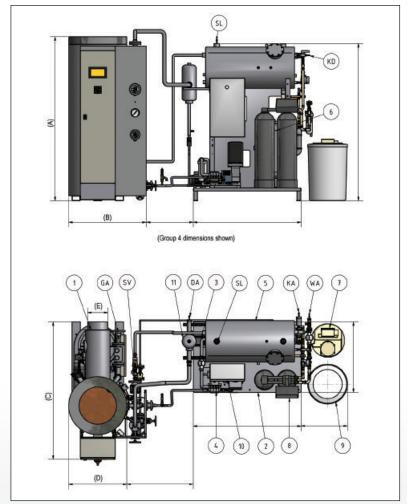
DA. Steam

SL. Tank Vent

KA. Drain

WA. Water

KD. Condensate



	Ratings			Ratings Pro				Pressures Consumption I			Dimensions (~ inch)						
Model Universal	Steam Capacity lbs./hr	Heating Capacity BHP	Output Gross MBtu/hr	Levels	Max. operating pressure psi	MAWP psi	# 2 oil GPH	Natural gas CFH	Liquidgas LPG CFH	Height A	Width B	Depth C	Boiler Ø D	Flue gas pipe Ø E	Flue gas (center) F	Weight (~ lb)	
500 600 650	1154 1385 1500	33 40 43	1119 1343 1455	2	80 – 420	150 – 460	9.40 11.30 12.26	1285 1540 1667	498 597 643	78	37	63	28	10	57	2094	
700 750 850	1615 1731 1962	47 50 57	1567 1679 1903	2	80 – 420	150 – 460	13.18 14.13 16.00	1797 1924 2182	696 745 847	90	46	73	34	12	69	2425	
1000 1300	2308 3000	67 87	2239 2911	2	80 – 420	150 – 460	18.83 24.51	2567 3340	996 1296	100	50	84	39	14	76	3307	
1500 1800 2000	3462 4154 4616	100 120 134	3359 4031 4479	2	80 – 420	150 – 460	28.26 33.91 37.78	3852 4622 5145	1494 1794 1995	105	54	91	43	20	80	5071	



CVE Feedwater Skid

CERTUSS **V**erified **E**quipment for Junior & Universal TC

The **CVE** feedwater skid combines all components needed to supply the Steam Generator in one compact body. Instead of combining and installing several single parts, our CVE offers all **necessary add-ons** for water supply and treatment in one. Thereby complex on-site installations are obsolete and factory-tested functional reliability is ensured.

FEATURES

- Duplex water softening plant including automatic chemical dosing pump
- Brine tank
- Feed water tank with pre-heater
- Steam separator
- Blow-Down Vessel with automatic after cooler
- Control Panel
- Blowdown heat recovery system
- Centrifugal Feedwater Pump
- Available feedwater hardness and conductivity monitoring for maximum protection





<u>ADVANTAGES</u>

- All supply and water treatment components for CERTUSS Steam Generators are supplied as a single unit and are CERTUSS verified.
- Fast, economical commissioning, ready for operation
- Easy maintenance access
- Enhanced safety due to factory preinstallation of water, steam and electrical connections
- Less space required due to compact design
- Simple on site single point installation
- Complete with electrical sub distribution
- Durable galvanized base frame
- Use of approved, high quality materials
- 3D drawings available for easy design and layout



	For Steam Generators		Dimensio	ons (inch)		Connections					
with a heating capacity BHP		Height			Weight* approx. lbs	Fresh Water NPT	Drain NPT	Rinsing Water (softening) NPT	Vent line NPT	Condensate return line NPT	
Junior	max. 32	77	51	33	3500			1/2"	2"	1 1/4"	
Universal	max. 43	//	21						4"		
Universal	max. 134	91		47		1"	2"				
	max. 200		87		7000	'				2"	
Multiple Units	max. 360		0/								
	max. 536										

^{*} Depends on optional equipment chosen.



Modular Steam Plant

CERTUSS multiple boiler modular steam plant gives you the flexibility of design for both - today and tomorrow.

<u>ADVANTAG</u>ES

- N+1 redundancy with less installed BHP
- Higher turndown
- Capacity enlargement as required
- Peak time coverage
- Single source accountability
- Smallest footprint





Containerized Package Plant

The CERTUSS **fully equipped container unit** is our solution in case isolation from the rest of your plant is required. It contains all components necessary to operate an entire plant.

After connecting the main services and commissioning, steam is at your disposal in **less than 5 minutes**. The self contained unit is **flexible**, allowing permanent, as well as temporary positioning.

On inquiry we can take over full or partial installation of the steam system. If you choose to contract out to other companies, we can carry out consultation and supervision for your containerized unit.

<u>ADVA</u>NTAGES

- Weight of the full steam plant
- Maintenance accessibility
- Highest efficiency
- Steam on demand
- Single source accountability
- Permanent or temporarily placement of the entire plant
- Alternative solution to a separate boilerhouse requirement









Fact 1: Safety comes first

Designed from the start to need less than 1/10th of the pressurized cooling water capacity required by a traditional firetube boiler for production of the same capacity of steam, CERTUSS steam generators provide the highest levels of operational safety, while providing you with the reliable, high quality steam your plant needs. In fact, so much so, that in a growing number of jurisdictions, operation of CERTUSS steam generators does not require an operator's license.

Operational Water Volume

100 HP Firetube Boiler = 600 gal 100 HP CERTUSS Steam Generator = **53 gal**



A Higher Bar for Safe Operation

For CERTUSS, boiler codes and standards are the minimum bar that must be reached for safe boiler design and construction. While safe operation of many high pressure steam boilers is primarily reliant upon controls and safety devices, which are external to the pressure vessel, and must be properly maintained, CERTUSS takes it to the next level with a pressure vessel design that is intrinsically safe to operate on its own. This intrinsically safe pressure vessel design ensures that operating conditions which might result in a site wide catastrophe from traditional boiler designs, would be effectively reduced to a localized equipment failure for CERTUSS.



While high boiler accidents are thankfully rare in most regions today, with tens of thousands of units both in the past, and currently operated by customers globally, CERTUSS steam generators can point to a 60 year history of providing the highest levels of operational boiler safety in the industry.

Fact 2: The smallest footprint in the market

Thanks to our vertical design we can fit the tightest given space, whether a dedicated boiler room or normal working areas (rooftop, basement or mezzanine).

Example illustrating the spacesaving benefits of a CERTUSS modular steam plant in comparison to a traditional steam boiler.

Footprint of a traditional **100 BHP** scotch marine boiler incl. min. clearance: **175 sq.ft.**





Footprint of a **CERTUSS 200 BHP** modular steam plant, consisting of 2 x Universal TC 1500 steam generators incl. CVE package incl. min. clearance: **130 sq.ft.** (N+1 redundancy built-in).



Fact 3: Technology at its utmost

EXCLUSIVE

TOUCH CONTROL

- 7" Touch Control (TC) Touchscreen
- clear readout of operating parameters and setpoints
- easy start up / shut down graphic instructions
- pre-programmable automated start / stop capability
- remote access capability via mobile phone or tablet
- multi-lingual control interface
- BMS/Remote Monitoring interface vial LAN, Modbus, BACnet, etc.



^{*} The amount of steam produced, in lbs/hr, when converting 212 °F water to 212 °F steam at 0 psig (atmospheric pressure)

STOP

<u>C</u>	<u>H</u>	ECKLIST
	1.	Do you need quick start-up times and steam almost instantaneously ?
	2.	Do you have a boiler constantly in hot standby mode?
	3.	Do you wish to be more environmentally friendly ?
	4.	Do you experience fluctuations in steam demand?
	5.	Do you have limitations in space or would like to use your space more efficiently ?
	6.	Do you fancy the idea of operating your generator remotely without having an operator on site all the time?
	7.	Do you currently possess an aging boiler?
	8.	Do you face difficulties obtaining replacement and spare parts for your boiler?
	9.	Do you have maintenance issues with your current boiler?
	10.	Do you experience efficiency losses due to long distances between the production and the use of steam?
	11.	Do you prefer a point of use steam source?
	12.	Have you lost confidence in the quality and reliability of your existing boiler?

If you replied with a "yes" to **4** or more of the above questions, it is perhaps time to consider buying a new, high efficiency steam generator by **CERTUSS!**

Contact us directly or check online on www.certuss-america.com for our authorized local partner.





Customer Installations



Food & Beverage



Mechanical Engineering



Healthcare



Laboratories



Service Industry





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